

Date: Tuesday, 02/09/2008 12:49:59 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-567-015
Job Number	: 41696		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE20
This Issue	: 02/09/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 41410	Material	:
Written By	:	Due Date	: 09/09/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 x D350-567-015

B 23163 ch1

DISASSEMBLE KIT AND RETURN PARTS TO STOCK:

1 x D2125 B

23163 83.54

5' X D2126 B

B 23696 (0600) 394'

3.75' X D2463 B

B 21350 (0450) 125'

1 X D3210-1 B

23068 ✓

1 X D3211-1 B

23068 ✓

1 X D3212-1 B

22599 ✓

1 X D3213-041 B

23163 ✓

8 X AN526C632R12 B

M12903 126

8 X AN960JD6 B

6085 101

8 X MS21042L06 B

M17771 120

40 X MS20470AD45 B

16163 x40 101

90 X MS20470AD46 B

M15924 101

Date: Tuesday, 02/09/2008 12:49:59 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-567-015

Job Number: 41696

Part Number: DISASSEMBLE20

Job Number:



Seq. #:

Machine Or Operation:

Description :

20 X MS20470AD47 B

M1721

x8

M17681

x12

1 X DT8439

Rev B

10SF X FG778150550ROL B

14828

.54<sup>st</sup>

ADJUST ACCPAC :

u 8.9.02

JS

08/09/02

x1

2.0

D350567015

Floor Window Installation, Small



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/03 JS

Job Completion



u 8.9.02

Date: Tuesday, 02/09/2008 12:43:41 PM  
 User: Linda Lacelle

**Bill of Manufacturing**

Part Number : D350567015  
 Drawing Name : DOOR ASSEMBLY

Revision : A  
 Default Qty. : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D2125	Pick: Packing Kit	1.00	Each	111.28	111.28
4	D2126	Pick: Packing Kit	5.25	f	3.94	20.68
5	D2463	Pick: Packing Kit	3.75	f	1.22	4.57
6	D32101	Pick: Packing Kit	1.00	Each	41.95	41.95
7	D32111	Pick: Packing Kit	1.00	Each	34.70	34.70
8	D32121	Pick: Packing Kit	1.00	Each	0.00	0.00
9	D3213041	Pick: Packing Kit	1.00	Each	20.67	20.67
10	AN526C632R12	Pick: Packing Kit	8.00	Each	0.05	0.40
11	AN960JD6	Pick: Packing Kit	8.00	Each	0.01	0.08
12	MS21042L06	Pick: Packing Kit	8.00	Each	0.11	0.88
13	MS20470AD45	Pick: Packing Kit	4.00	Each	0.01	0.04
14	MS20470AD46	Pick: Packing Kit	90.00	Each	0.01	0.90
15	MS20470AD47	Pick: Packing Kit	20.00	Each	0.01	0.20
16	DT8439		1.00	Each	0.00	0.00
17	FG778150550ROL	Pick: Packing Kit	10.76	sf	0.00	0.00
18	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
19	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
20	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
<b>Total BOM Cost</b>						<b>236.36</b>

**REFERENCE ONLY**